



TO-90000 UAZ HUNTER

Repair instructions number
00507
Model

HUNTER

Special tools



Wrench for holding the water pump shaft 005500000404900

Repair instructions name

TO-90000 UAZ Hunter

Production period

2019



Fan viscous clutch removal key 005500000355600

A device for measuring the total backlash of the

Applies to

Modification

Not selected

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29240000001200

General equipment



Grease gun



Oil filter remover

Caliper

Load fork



Tire pressure gauge

steering





Tool for pressing in cuffs



Brake pipe wrench

Rubber hammer



Diagnostic system UAZ



A device for measuring the density of a coolant (refractometer)



Universal belt tension tester



Materials

Sealant-gasket

Refer to the instructions - HUNTER - Car installation on lift (X) (00410)

1. Work outside the car:

IMAGE



OPERATION DESCRIPTION

1. Check by inspection for chips, cracks and foci of corrosion of the body paintwork.

The presence of chips, cracks and centers of corrosion of the body paintwork is not allowed.

2. Check by inspection for chips, cracks on glass and rear-view mirrors, lighting devices and light alarms.

The presence of chips, cracks on glass and rear-view mirrors, lighting and light signaling devices is not allowed.





3. Apply grease to the door hinges.





2. Work inside the car:

IMAGE

OPERATION DESCRIPTION

6. Apply grease to the hood lock and hook.







1. Install the parts of the device for measuring the total backlash of the steering on the steering wheel and on the left front wheel of the car.

2. Check the total backlash of the steering according to the operating instructions of the device.

The total backlash should not exceed 20 degrees.

3. Check the free play of the brake pedal.

The amount of free travel of the brake pedal should be 5-14 mm.



4. Check the operation of the driver's belt retractor.

The device should wind the belt around the reel easily and without jamming.

5. Check the functionality of the inertia reel of seat belts.

When pulling sharply at different lengths, the inertial coil should block the change in the length of the belt.

6. Check the operation of the driver's belt locking device.

The belt buckle must fit securely in the device. When unlocking, the buckle must be thrown out of the locking device.



3. Work under the car bottom:

IMAGE



OPERATION DESCRIPTION

1. Place a container under the oil sump to drain the oil.

2. Unscrew the drain plug on the engine crankcase.

tightening torque- 28 N·м

NOTIFICATION: Reuse of the drain plug Oring is not permitted.

3. Let the oil drain.

Waiting time is 3-5 minutes.

4. Close the drain plug.

tightening torque- 28 N·м





<image/> <image/>	15. Unscrew the transfer case filler plug. SW=12 tightening torque- 60 №м
<image/> <image/>	16. Remove the transfer case drain plug. SW=12 tightening torque- 60 N·M Clean the plug from wear debris. 17. Let the oil drain. Waiting time is 3-5 minutes. 18. Close the drain plug. tightening torque- 60 N·M Apply sealant to the plug threads before installing.
Ing 1	19. Bring the oil level in the front and rear axles to normal. The oil level in the axle housing must be at the level of the lower edges of the filler holes. 20. Screw in the filler plugs of the front and rear axles. tightening torque- 80 N·м Apply sealant to the plug threads before installation.



21. Bring the oil level in the transfer case to normal.

The oil level in the transfer case should be at the level of the lower edge of the filler hole.

22. Screw on the filler cap of the transfer case.

tightening torque- 60 N·м

Apply sealant to the plug threads before installation.





23. Bring the oil level in the gearbox to normal.

The oil level in the gearbox must be at the level of the lower edge of the filler hole.

24. Screw in the transmission filler plug.

tightening torque- 60 N·м

NOTIFICATION: Reuse of the filler plug Oring is not permitted.



25. Inspect the engine mounts, brackets installed on the engine. No delamination or rupture of engine mount cushions is allowed.



26. Tighten the bolts securing the front engine mounts to the brackets. S=22

tightening torque- 100 N·м





28. Tighten the nuts securing the front engine mounts to the frame brackets. S=17

S=19

tightening torque- 56 N·м

lmg 17



29. Tighten the bolt securing the rear engine support to the bracket. S=19

tightening torque- 80 N·м

27. Tighten the bolts securing the brackets of the front engine mounts to the cylinder block.

S=14

tightening torque- 32 N·м



30. Visually check the connections of the exhaust system for leaks.

Leakage of connections is not allowed.



31. Visually check the connections of the pipelines of the cooling systems, heating, power supply, hydraulic drive of brakes and clutches, the vacuum take-off system from the vacuum brake booster, the condition of the pipes and hoses.

Leakage of coolant, fuel, brake fluid, leaks in the vacuum hose (vacuum booster) are not allowed. Operation of deformed pipes of the hydraulic drive of brakes, parts of the vacuum take-off system is not allowed.



32. Inspect the longitudinal rod joints.

The hinges should not have cracks, breaks, undercutting and wear of rubber along the outer end of the hinge.

33. Inspect the transverse link joints.

The hinges should not have cracks, breaks, undercutting and wear of rubber along the outer end of the hinge.





34. Inspect the front anti-roll bar joints.

The hinges should not have cracks, breaks, undercutting and wear of rubber along the outer end of the hinge.

35. Inspect the springs.

The springs should not have mechanical damage and deformation of the coils.

lmg 24



36. Inspect the rubber spring seals.

The gaskets should not have mechanical damage and deformation.





41. Check the play in the wheel hub bearings by swinging the wheels in a vertical plane.

No play in the hub bearings is allowed.

42. Check the smoothness of the wheel rotation.

Rolling of the hub bearings and wheel wedging during rotation is not allowed.



lmg 30



43. Inspect the tires of the wheels.

44. Inspect the wheel rims.

45. Check the value of the pressure in the tires of the wheels.

Tire pressures must comply with the values in Table 1.



50. Measure the thickness of the friction layer of the pads.

The maximum permissible minimum thickness of the friction layer of the pads is 1.5 mm.



51. Inspect the front wheel brake discs.

52. Measure the thickness of the brake disc.

The maximum permissible minimum thickness of the brake disc is 20.4 mm. Measure the thickness of the disc, stepping back from the edge of the disc by 10-15 mm.

lmg 35



53. Remove the inspection hole plugs.

lmg 36



54. Inspect the rear wheel lining.

The maximum permissible minimum thickness of the friction layer of the pads is 1.0 mm.



55. Establish a spring of preloading of pads.

When installing, orient the spring as shown in the figure.

56. Tighten the spring fastening bolts.

tightening torque- 25 N·м









66. Tighten the fasteners of the adjusting and expanding mechanisms to the shield.

S=14

tightening torque- 35 N·м

67. Assemble the parking brake.

68. Adjust the parking brake pads.

Adjust the parking brake pads with the transfer case lever in neutral. Screw in the adjusting screw while rotating the parking brake drum until the drum stops turning. Loosen the adjusting screw 1/3 - 1/2 turn (4 - 6 clicks) until the drum rotates freely.







74. Remove the flange mounting bolts.

S=14

tightening torque- 65 N·м

75. Remove the leading flange together with the gasket.

▲ NOTIFICATION: Re-use of the spacer is not permitted.

76. Bend the tab of the lock washer.

77. Unscrew the locknut.

tightening torque- 25 N·м











99. Tighten the adjusting nut.

tightening torque- 30 N·м

When tightening the nut, press the key knob smoothly, without jerks, while turning the wheel to correctly position the rollers on the raceways of the bearing rings.

100. Install the lock washer.

101. Tighten the lock nut.

S=55

tightening torque- 25 N·м

When properly adjusted, the wheel should rotate freely without binding, noticeable axial play or wobbling.













122. Lubricate the joints of the front and rear propeller shafts.

Lubricate until it comes out from under the working edges of the crosspiece cuffs.

123. Lubricate the splines of the front and rear propeller shafts.

Make 3-5 strokes without waiting for the lubricant to come out.

124. Inspect the front suspension shock absorbers.

Oil fogging of the shock absorber does not indicate a malfunction and is acceptable. The appearance of drips on the shock absorber body, indicating a loss of tightness, is not allowed.

125. Tighten the front suspension shock absorbers.

tightening torque- 60 N·м



126. Tighten the nuts securing the longitudinal rods and lateral rods of the front suspension.







lmg 90





139. Pressurize the clutch system by pressing the bleeder valve.

140. Unscrew the bypass valve 1/2 - 3/4 turn.

tightening torque- 12 N·м

141. Release the liquid.

142. Close the valve.

tightening torque- 12 N·м

Let the liquid out until the "new" liquid appears from the bypass valve. The "new" liquid differs from the "old" in a light shade.

143. Install a hose to the rear right brake bypass valve.

Place the other end of the hose in a container.

144. Pressurize the brake system by pressing the valve on the bleeder.

145. Unscrew the bypass valve 1/2 - 3/4 turn.

tightening torque- 12 N·м

146. Release the liquid.

147. Close the valve.

tightening torque- 12 N·м

Let the liquid out until the "new" liquid appears from the bypass valve. The "new" liquid differs from the "old" in a light shade.

148. Repeat the operations for the remaining wheels.

Perform operations in the following sequence: - rear left working brake cylinder; - front right working brake cylinder; - front left working brake cylinder.















24. Install the oil tank cover with a gasket.

25. Tighten the nut with the O-ring of the oil tank cover.

lmg 14



26. Check the fluid level in the reservoir of the clutch master cylinder.

The liquid level should be 15-20 mm below the upper edge of the tank.

27. Check the fluid level in the reservoir of the master cylinder of the hydraulic brake.

The brake fluid level should be at the "MAX" mark.

lmg 15



28. Unscrew the spark plugs with sealing rings.

S=16 tightening torque- 35 N·м

29. Install new spark plugs.

tightening torque- 35 N·м

Img 17	30. Remove the screws securing the oil deflector cover. tightening torque- 5 N·м To perform the operation, refer to the data sheet "Valve cover - Removal / Installation (10047) (X)".
Img 18	31. Remove the oil deflector cover.
	32. Clean the parts from resinous deposits, rinse with special fluid and blow out the valve cover and oil deflector with compressed air.
	33. Remove the air filter.
	34. Unscrew the nut with washer. tightening torque- 15 N·м To perform the operation, refer to the data sheet "Air filter - Removal / Installation (11014) (X)".
lmg 20	









